

TULDA

SPEED LINE

RAPID PRIMER PLUS+

Product Description:

TULDA XPT-20 3:1 RAPID PRIMER PLUS is a fast drying 2K primer surfacer designed for high volume repair environments that demand premium quality, maximum output and reduced job time. It offers easy application and sanding with strong filling power and great adhesion between coats. It has excellent flexibility and impact resistance with excellent gloss holdout for topcoats.

Product Features:

- Very fast drying two component primer
- Air dry and ready to sand after only 20 minute at 25°C
- Easy to apply and sand
- High build
- Excellent flexibility characteristics
- Versatility: Suitable for rapid, standard, and overall repairs including wet-on-wet process for new parts

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TULDA XPT-20 3:1 RAPID PRIMER PLUS



Ready to use on existing finishes, polyester fillers, epoxy primers and OEM e-coated new parts, after degreasing and sanding.

Number of Panel to paint	Ratio	Spot/Rapid Repair 1 to 2 panels	Medium Area Repair 3 to 5 panels	Overall Repair 6 panels to whole car
Mixing Ratio 	3 Parts Primer	XPT-20	XPT-20	XPT-20
	1 Part Hardener	XHT-21	XHT-21	HT-211
	1.5 Part Thinner (35-40 %)	XST-22	ST-11	ST-12
Pot Life 25°C	Mixture life after mixing primer hardener	20 minutes	40 minutes	1.5 hours
Application Viscosity	22-25 seconds (DIN 4/20°C)			
Spray gun set up 	RP: 1.6-1.8mm			
	1.8-2.0 bar at the air inlet			
Coats 	Wet spray 2-3 coats			
	Film thickness 40-50 um	Film thickness 40-50 um	Film thickness 40-50 um	Film thickness 40-50 um
Flash Time 	Flash off between layers	0 - 1 minutes	2 - 3 minutes	3 - 5 minutes
Dry to sand 	20°C	25 minutes	40-50 minutes	1.5-2 hours
	25°C	20 minutes	35-40 minutes	1.5-2 hours
	60°C	5 minutes	10 minutes	20 minutes

Notes:

1. Pot Life may be considerably shorter when temperature is over 25°C. Use the material after mixing as soon as possible. Clean equipment immediately after each use.
2. For Wet-on-Wet process, the addition of 2K solid colour is not to exceed 8% of SpeedPrimer Plus.
3. 2004/42/IIB(c)(540): The EU limit value for this product category: IIB(c) in ready to use 540 g/l